## **CLAIMS**

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- 1. A method for producing single-walled carbon nanotubes, which comprises using a combination of a metal-based catalyst having a function as a catalyst for formation of graphite, and a single-crystal substrate having a certain correspondence to the metal-based catalyst with respect to the crystal grain size and the crystal orientation thereof, dispersing the metal-based catalyst on the single-crystal substrate, and feeding a carbon material to the substrate at any temperature not lower than 500°C to thereby grow single-walled carbon nanotubes through vapor phase thermal decomposition.
  - 2. The method for producing single-walled carbon nanotubes as claimed in claim 1, wherein the single-crystal substrate is coated with a thin film of metal-based catalyst.
  - 3. The method for producing single-walled carbon nanotubes as claimed in claim 1 or 2, wherein the thin film of metal-based catalyst has a thickness of from 0.1 to 10 nm.
  - 4. The method for producing single-walled carbon nanotubes as claimed in any of claims 1 to 3, wherein the metal-based catalyst is any one or a mixture of two or more components of the group consisting of iron group metals, platinum group metals, rare earth metals, transition metals and their metal compounds.
    - 5. The method for producing single-walled carbon nanotubes as claimed in any of claims 1 to 4, wherein the single-crystal substrate is formed of a substance stable at 500°C or higher.
      - 6. The method for producing single-walled carbon nanotubes as

claimed in claim 5, wherein the single-crystal substrate is any of sapphire (Al<sub>2</sub>O<sub>3</sub>), silicon (Si), SiO<sub>2</sub>, SiC or MgO.

- 7. The method for producing single-walled carbon nanotubes as claimed in any of claims 1 to 4, wherein hydroxyapatite is used in place of the single-crystal substrate.
- 8. The method for producing single-walled carbon nanotubes as claimed in any of claims 1 to 7, wherein single-walled carbon nanotubes with controlled diameter are grown through vapor phase thermal decomposition, the diameter depending on the combination of the metal-based catalyst and the single-crystal substrate and its crystal plane.
- 9. The method for producing single-walled carbon nanotubes as claimed in claim 8, wherein the combination of the metal-based catalyst, the single-crystal substrate and the crystal plane connecting the two is a combination of Fe and any of A-plane, R-plane or C-plane of sapphire.
- 10. The method for producing single-walled carbon nanotubes as claimed in any of claims 1 to 9, wherein the carbon material is a carbon-containing substance that is gaseous at any temperature not lower than 500°C.
- 11. The method for producing single-walled carbon nanotubes as claimed in claim 10, wherein the carbon material is methane, ethylene, phenanthrene or benzene.